

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD350					
<b>ENJEKSİYON ÜNİTESİ / INJECTION UNIT</b>								
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	470			720		
VİDA ÇAPI / SCREW DIAMETER		mm	36	38	42	42	45	48
VİDA L/D ORANI / L/D RATIO		L/D	21	20	18	24	22	21
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	198	221	279	346	397	452
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	183	201	254	315	361	411
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	228	205	168	208	182	160
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	184	204	249	201	183	208
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm	195			250		
VİDA HIZI / SCREW SPEED		Rpm	210			180		
<b>KİLİTLEME ÜNİTESİ / CLAMPING UNIT</b>								
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	350					
MAX DAYLIGHT		mm	1330					
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	580					
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	1020x590					
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	450x370					
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	200-750					
İTİCİ KUVVETİ / EJECTOR FORCE		ton	4.9x2					
İTİCİ MESAFESİ / EJECTOR STROKE		mm	150					
İTİCİ SAYISI / EJECTOR PCS		pcs	10					
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1200					
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	3.2					
KALIP SETİ / MOLD SETS		pcs	2					
<b>GENEL BİLGİLER / GENERAL UNIT</b>								
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5					
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	25			25		
ISITICI GÜCÜ / HEATER POWER		kW	9			12		
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			3+1		
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	600					
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	16					
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	7.3x2.2x2.3					