

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD650						
<b>ENJEKSİYON ÜNİTESİ / INJECTION UNIT</b>									
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	720			1380			
VİDA ÇAPI / SCREW DIAMETER		mm	42	45	48	45	50	55	
VİDA L/D ORANI / L/D RATIO		L/D	24	22	21	21	21	19	
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	346	397	452	493	608	736	
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	315	361	411	448	553	670	
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	208	182	160	280	226	187	
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	258	292	332	190	236	285	
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm		250			310		
VİDA HIZI / SCREW SPEED		Rpm	170			141			
<b>KİLİTLEME ÜNİTESİ / CLAMPING UNIT</b>									
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	650						
MAX DAYLIGHT		mm	1720						
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	720						
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	1249x780						
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	550x500						
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	350-1000						
İTİCİ KUVVETİ / EJECTOR FORCE		ton	8.7x2						
İTİCİ MESAFESİ / EJECTOR STROKE		mm	185						
İTİCİ SAYISI / EJECTOR PCS		pcs	9x2						
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1500						
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	4						
KALIP SETİ / MOLD SETS		pcs	2						
<b>GENEL BİLGİLER / GENERAL UNIT</b>									
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5						
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	32			32			
ISITICI GÜCÜ / HEATER POWER		kW	12			19			
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			4+1			
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	1000						
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	35						
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	9.2x3.0x2.4						